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D4483-041
Job Sheet 187097



Part No: D4483-041

Job Qty: 2 ea

Part Name: Fwd Closeout Panel Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 13.01.23 AS PER DWG REV.PD1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs		1/31/19	0.00	0.82	Waterjet - Flow		SE 18/12/10
110	QC	2 pcs		1/31/19	0.00	0.00	QC2 Waterjet-3		SE 18/12/10
120	QC	2 pcs		1/31/19	0.00	0.00	QC8-4		DAS 38
130	Brake NC	2 pcs		1/31/19	0.00	1.50	Brake NC 1		36 9-88 DAS
140	QC	2 pcs		1/31/19	0.00	0.00	QC5		FEB 06 2019 68
150	HandFinish	2 pcs		1/31/19	0.00	0.00	HandFinish1		DR 19/2/10 9-89
160	QC	2 pcs		1/31/19	0.00	0.00	QC7-3		AS 19-2-10
170	SprayPaint	2 pcs		1/31/19	0.00	0.00	Spray Paint		AS 19-2-10
180	QC	2 pcs		1/31/19	0.00	0.00	QC14		DR 19-08-11
190	Small Fab	2 pcs		1/31/19	0.00	0.00	Small Fab-6		36 DAS
200	QC	2 pcs		1/31/19	0.00	0.00	QC5		FEB 06 2019 68
210	Packaging	2 pcs		1/31/19	0.00	0.00	Packaging3-2		23 9-89
220	QC21-SA	2 Ea		1/31/19	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut D4483-1F as per Dwg Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 130 - C'SINK AS PER DWG

170 - Prime tempo grey as per dwg (note 2) Batch: 5135773

190 - ASSEMBLE NUT PLATE AND BLANKING PLATE AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	1.3442 sf (.6721 ea)	100-Waterjet - Flow - 1	3105480
D4483-1	Fwd Closeout Panel, LH	2 (1 ea)	190-Small Fab	
D4483-3	Blanking Plate, LH	2 Ea (1 ea)	190-Small Fab	F99147
MS20426AD3-4	Rivet	12 Ea (6 ea)	190-Small Fab	F1136444-2
MS21069L08	Anchor Nut	6 Ea (3 ea)	190-Small Fab	F123522-40
MS24694-S3	Screw	6 Ea (3 ea)	190-Small Fab	5094431

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.063	1	174	0
190-Small Fab	D4483-1	2	0	0
	D4483-3	2	5	0
	MS20426AD3-4	12	4,336	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐																			

MS21069L08
MS24694-S3

6
6

350
107

0
0

Part Specifications

Specifications could not be found.

Plex 11/27/18 1:31 PM Dart.lajeunesse.marie



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Container No: S136330



Part: D4483-041

Job No: 187097

Serial No/Batch: S136330

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18